

DB-2630

Sahara Fountain Assembly Instructions

1. Place base of fountain on level surface
2. Put electrical cord from pump through opening in fiberglass tube in base of fountain. Stretch black rubber cap over and slide down on fiberglass tube (fig. 1). Align cord through notch on the bottom of one side of the base of the fountain.
3. Put pump in of base of fountain, and adjust water flow control knob on side of pump to $\frac{1}{2}$ - $\frac{3}{4}$ of maximum. Fill with water but do not get closer than $\frac{3}{4}$ " to the top of the black rubber cap.
4. Attach plastic water hose from upper piece of fountain (fig. 2) to water output on top of pump (fig. 3). Lower pump and upper piece into position so that the upper piece overlaps the rim of the corner of the base nearest the fiberglass tube (fig. 4). Make sure pump is under the upper piece (fig. 5).
5. Plug electrical cord from pump into outlet. Additional water may be necessary to eliminate air bubbles because upper well has to fill. Add water slowly only until air bubbles stop.
6. Make sure upper well is level. If water begins to exit the upper well other than the correct corner, simply place something under the back corner until level.
7. Outlet into which cord is plugged must be kept dry.
8. Do not allow pump to run dry.

Note: Do not remove water hose from upper piece of fountain. It is secured to the top piece during production. Kinks may occur if the hose is too long. Just cut $\frac{1}{2}$ " off at a time to reach the correct length of hose needed to allow proper flow of water.

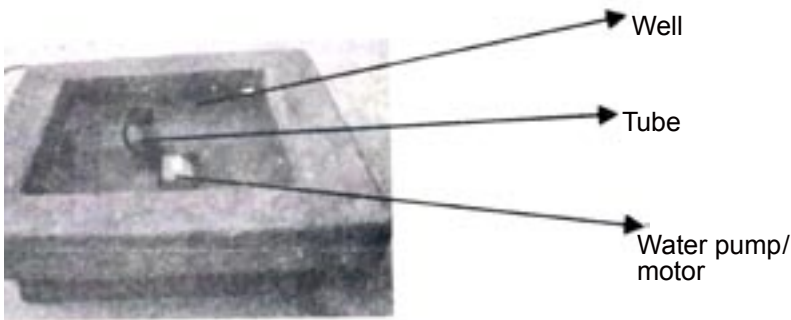


Figure 1

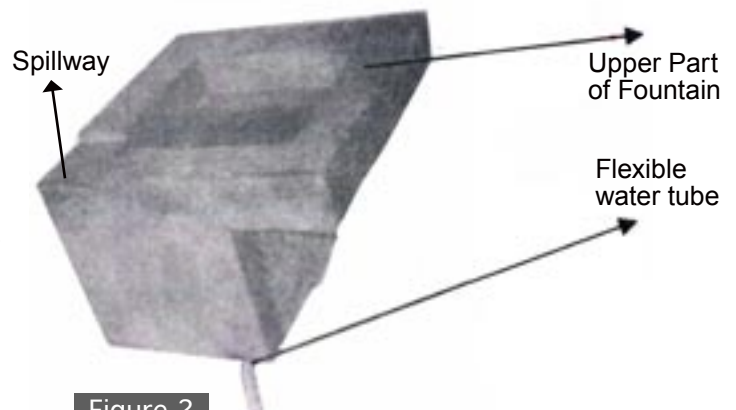


Figure 2



Figure 3



Figure 4

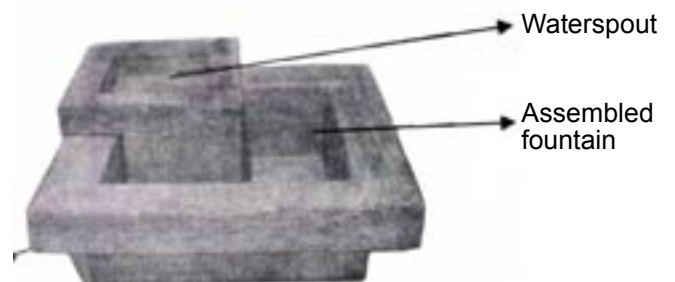


Figure 5